FOR A BETTER WORLD

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BOB EQUIVALENT			30 9 3 3 - W 3				
MOULD EQUIPMENT ORDERED BY:							
PLANT							
N.P.D. PROJECT NUMBER NPD1283			SCALE I:I				
VACUITY 4.0% SURFACE TREATMENT PERMANENT			TILT ANGLE PREDICTED: 17.95° VERIFIED:				
MINIMUM THROUGH BORE 15.5 mm			BRIMFUL VERIFIED NO				
CONTAINER OVERFLOW CAPACITY (BRIMFUL)							
196.Oml Approx.							
CONTAINER	RATED	CAPA	CITY	(FILL	CAPAC	(YTK	
	188.	.4ml	± 2.	8ml			
CONTAINER WEIGHT							
I 50 g							
	CLONIATI						

	SIGNATION TEL WITH BEAD 14154]	MAX. GAS VOLUN
PROCESS	RETURNABLE	DESIGN REF.

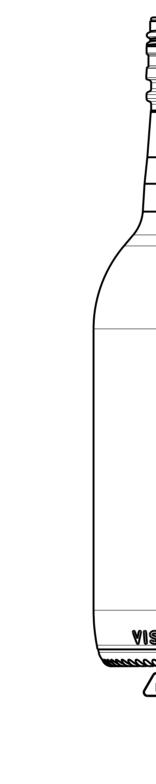
01_7185_187

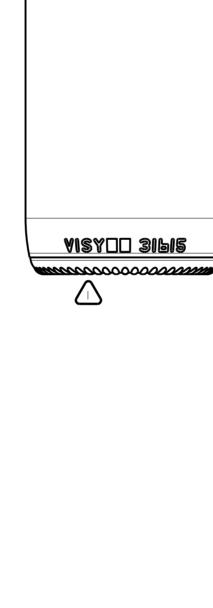
Stock

187ml Pressure Claret

DESIGNER	YS Ong	DAIL	17 Sep 18
CHECKED	T Tran	DATE	17 Sep 18

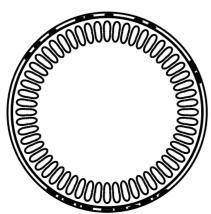
DRAWING NUMBER MOULD NUMBER 31615-WS 31615





-Vacuum valve

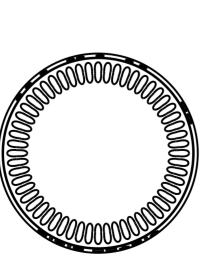
witness marks



00 0 00 0 ~ Q 0 maxiooooooooooo

Ø 43.3 Bearing surface

 \emptyset 52.7 \pm 0.8



 $188.4 \text{ml} \pm 2.8 \text{ml}$

-Controlled neck. Refer to Glass

Finish Specification.

 \emptyset 22.4

l | 15 Sep 22 | Was O-1 A. SF/GW NUM DATE REVISION DESIGN/CHECK