



CODE	CHARACTERISTIC	DIMENSIONS
ØA	External Curl Diameter	59.38 mm \pm 0.18 mm
ØB	Internal Curl Diameter	57.93 \pm 0.23 mm
C	Curl Height	2.05 \pm 0.10mm
ØD	Countersink Diameter	44.2 mm Nom
E	Countersink Depth	6.40 \pm 0.15 mm
F	Countersink Radius	0.50 mm Nom
G	Panel Depth	2.38 \pm 0.13 mm
H	Curl Opening	3.0 mm Nom (DA)
		3.7 mm Nom (STD)
	Compound Filmweight	27 \pm 7 mg
	Pop Force	18 N Max
	Tear Force	26 N Max
	Tab Strength	24.5 N Min
	Tab Detachability	3 Bends Min
	Vent Test	620 kPa Min
	End Peak - Aged, Seamed	620 kPa Min
METAL EXPOSURE RATING		
	Beer Specification	100 mA Max
	Beverage Specification	10 mA Max

Customer Information - Orora Beverage Cans



SPECIFICATION	End Dimensional Specification	A		
DESCRIPTION	202 SuperEnd	INITIAL		April 2010
DATE & REVISION	April 2010 Initial Issue	REVISION	DESCRIPTION	DATE