

## CUSTOMER APPROVAL

Cust Name
Cust Signature
Approval Date

Customer Capacity	330mL
Fill Point Volume	332mL ± 3.6mL Nom @ 52mm
Brimful Volume	351mL Nom
Weight	205g
Max. Gas Volumes	4
Tilt Angle	16.8°
Process	NNPB

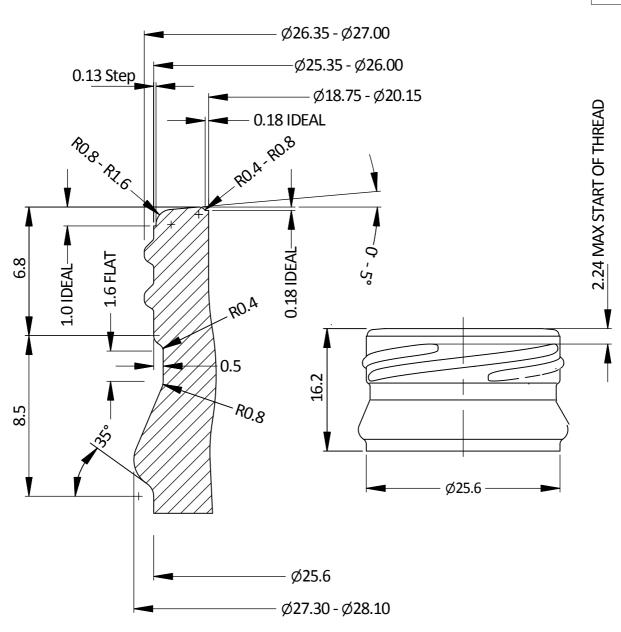
The WFA and the WPA recommend that the label should be positioned at a minimum of 5mm above the bottom of the designated label panel and a minimum of 5mm below the top of the designated label panel with a maximum label height that is equal to or less 10mm than is shown as the designated label panel height on the glass drawing

Customer Specifications - Orora Glass

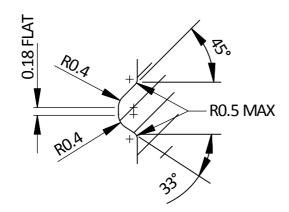


-	+	Z R255	5.8°	Ø25.6  Filling Poir 330mL	0.550 nt
169	105.1	3.0	R70 Z	R5 R5 P59.4±1.2	80
	1	\$\$\frac{14.5}{3.0}	Bearing	NO REFILL  17.8 g Surface  0±1.2	19.8

Number AG135_TC3	В		
Description 330mL N/R Craft Beer	А	Weight was 235g, diamter 60.9	27/05/2014
Date & Revision 27/05/2014 Revision A	Initial		
Finish TC3 - 26 - 543 Twist Crown	Rev	Description	Date



## **THREAD DETAIL**



Minimum through bore diameter is 16.10mm

Thread Starts	4
Thread Lead	9.4mm
Cutter Diameter	12.7mm (1/2")
Helix Angle	6°31'
Thread Travel	108° Minimum
	120° Ideal

Customer Specifications - Orora Glass



Finish Number TC3

Description 26 - 543 Twist Crown

Date & Revision 22/11/2009 Initial Issue