Customer to ensure adequate crowner clearance Ø 25.6 Ø 33.3 Design ▼ Ø 34.3 Maximum 502.4ml ±4.8ml —Vacuum Valve witness marks Ø 68.2:1:5 000 000 00 MARATATATATATA Ø 57.0 Bearing Surface Ø69.0:1:5



ASIA PACIFIC - AUSTRALIA

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EQUIVALENT							
MOULD EQUIPMENT ORDERED BY:							
PLANT	A03						
N.P.D. PROJECT NUMBER PDAU000970		SCALE I:I					
VACUITY 5.2%			TILT ANGLE				
SURFACE TREATMENT PERMANENT			PREDICTED: 16.8° VERIFIED:)	
MINIMUM THROUGH BORE 16.1 mm			BRIMFUL VERIFIED NO			E D	

CONTAINER OVERFLOW CAPACITY (BRIMFUL)

528.5ml Approx.

CONTAINER RATED CAPACITY (FILL CAPACITY)

CONTAINER WEIGHT

502.4ml ± 4.8 ml

265g

FINISH DE 26mm SG 656 [GCS-6	SIGNATION Crown Seal 32437]	MAX. GAS VOLUME 4.0 Gas Vol		
PROCESS	RETURNABLE	DESIGN REF.		
NNPB	NO	3 4 - WS		

Stock

500ml Beverage

DESIGNER	G Wong	DATE	26 NOV 14
CHECKED	Design	DATE	26 Nov 14

DRAWING NUMBER
31387-WS

DESIGN/CHECK

REVISIONS

DATE

Νo

MOULD NUMBER 31387

AP_A2_WS_04