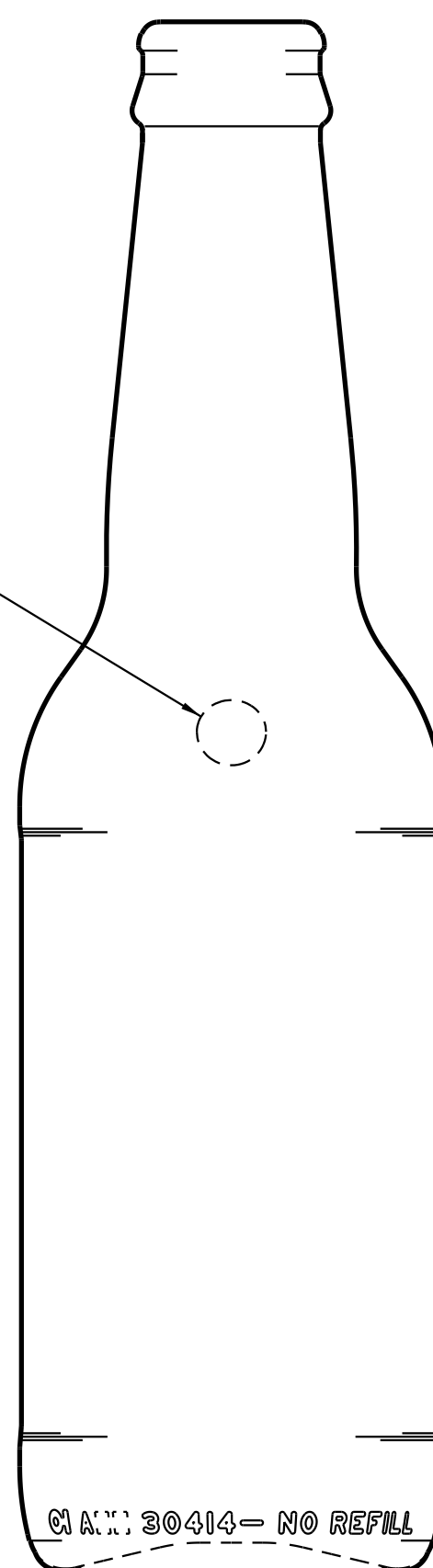
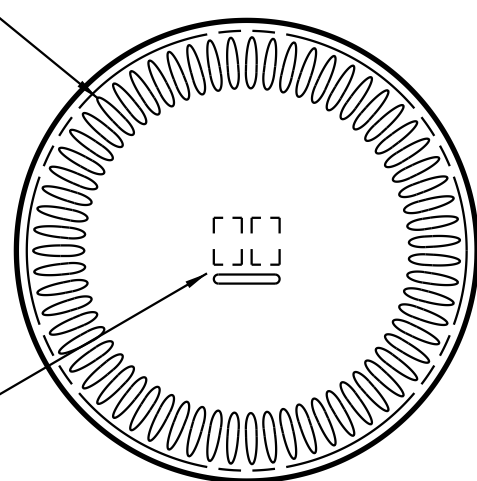


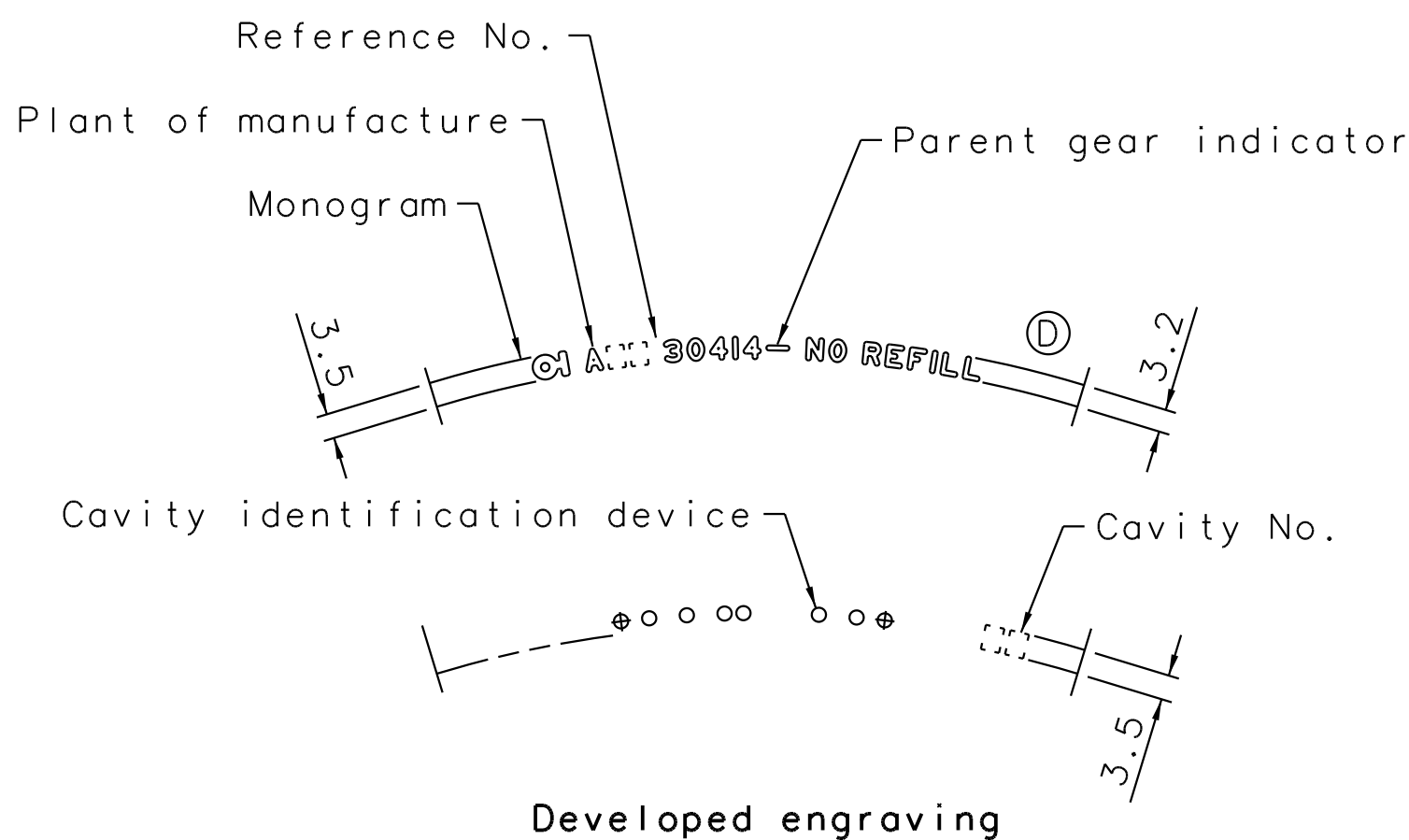
Witness mark if optional vacuum valves are used.




Bar stipple on bearing surface



Cavity No.



Note:
This container is also manufactured with other finishes.
Refer to 30414-WS, 30416-WS & 30479-WS.©

04 Dec 2008 FOR CUSTOMER APPROVAL		Copyright ACI Operations Pty Ltd 2008. Not to be copied in whole or part without the prior written permission of ACI Operations Pty Ltd. This design drawing contains information which is confidential to ACI Operations Pty Ltd and must be used only as directed by ACI Operations Pty Ltd. This design drawing must not be disclosed to anyone without the prior written consent of ACI Operations Pty Ltd. Customer hereby indemnifies and holds ACI operations Pty Ltd ("ACI") harmless for any loss, damage or liability which ACI may incur if the design, manufacture and supply of the bottles in accordance with the instructions or requirements of customer infringes the intellectual property rights of any third party.																					
MINIMUM THROUGH BORE	16.1									SPECIFICATION AGREEMENTS ARE BASED ON TOLERANCED DIMENSIONS ONLY DO NOT SCALE DRAWING ALL DIMENSIONS ARE IN MILLIMETRES													
BRIMFUL VERIFIED	Yes (B)									<div></div> <div>Asia Pacific Technical Centre</div>													
TILT ANGLE	PREDICTED	17.7°	(D)	1		Date code removed	04 Dec 08	JC	AM					BW									
	VERIFIED	14.8°(B)	(C)	1		Added 30479-WS.	23 Aug 07	CR						BW									
MAXIMUM DEPTH OF STANDARD ENGRAVING	0.3	(B)	3	17101	Brimful Capacity & tilt angle verified. Was Approx.		12 JUN 07	SF	BW					BW									
		(A)	1	-	Was incorrectly specified as 30146		15 MAR 07	BW		BW													
MAX. GAS VOLUMES	4.0		No.	REV.No	REVISION			DATE	CHK	DRC	CUSTOMER		Stock										
MOULD EQUIPMENT ORDERED BY:		FINISH			26mm Shallow Groove 656 Crown Seal [GCS-62437]							CUSTOMER		SIGNATURE									
		BRIMFUL CAP.			351.3ml Nominal (B)							APPROVAL		NAME IN BLOCK LETTERS									
PLANT	A02	A03										DRN	YZ	09 Jan 07	CHK	JL	DRC	DJ	DESIGN	CS	RQ	.	
FOR LOCATION AND TYPE OF INKJET CODE REFER TO MANUFACTURING DATE CODE SPECIFICATION.		WEIGHT			205g		PROCESS		NNPB		SCALE			DRAWING No.									A2
		SURFACE TREAT.			Permanent		B&B EQUIV.		30445		FULL SIZE			30415-WS									